



# INSTALLATION INSTRUCTIONS



SYSTEM PERFORMANCE TURBO DOWNPIPE GM

PART NO. 15398

## BILL OF MATERIALS:

1. Turbo Downpipe

## SHOP SUPPLIES:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or V-band clamps to the proper torque specifications of 40-45ft-lbs for band clamps and 70 in-lbs for V-band clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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Step 1. Remove the OEM system by first unbolting the the clamp at the outlet of the OEM downpipe and then unbolting the inlet flange of the OEM downpipe from the turbo.



Step 2. After all fasteners have been removed, remove the OEM Downpipe.



Step 3. Install your new downpipe by first attaching the Inlet flange to the turbo. Using the existing OEM hardware hand tighten the new MagnaFlow downpipe to the Turbo. Then install the clamp onto the outlet and connect to the exhaust system



Step 4. Once a final position has been chosen for the new downpipe, evenly tighten all bolts and clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.