

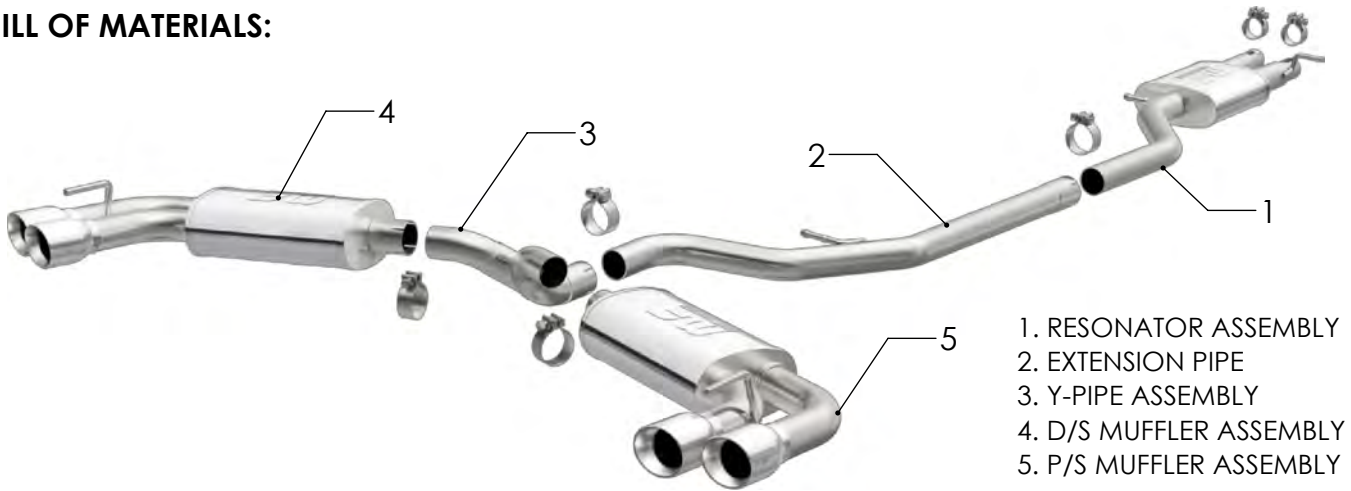


INSTALLATION INSTRUCTIONS



2019 CHEVROLET BLAZER 3.6L | PART NO. 19466

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[4] 2.50" Clamp
- 2.[2] 2.00" Clamp

MINIMUM REQUIRED TOOLS:



13mm, 15 mm



Hanger Tool (Or Pry Bar)



Saw

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

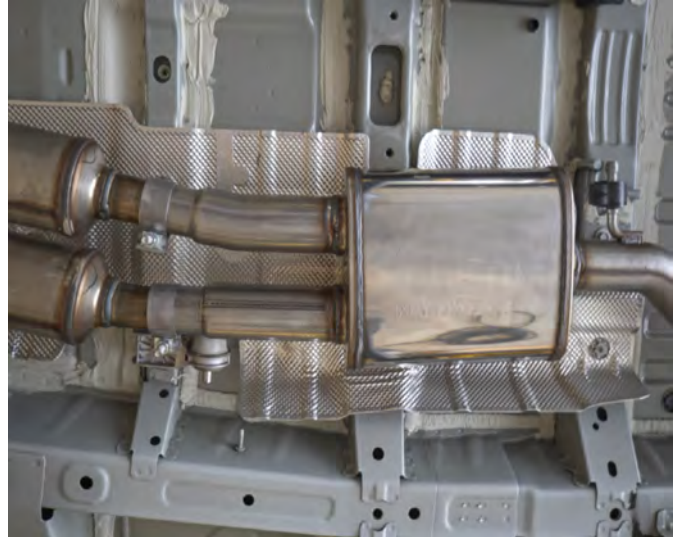
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Step 1. To remove the OE exhaust it will need to be cut. Measuring back from the rear weld on the catalytic converters (in front of the muffler) cut the driver side 3.00" and the passenger 4.00" back from the welds as shown. Once cut, working front to rear disengage the hangers from the rubber insulators and remove the exhaust. Do not damage the rubber insulators as they will be used to install the new exhaust system.



Step 2. Begin installation of the MagnaFlow system by attaching the Muffler Assembly to the outlet of the catalytic converter using the supplied 2.00" clamps. Next, attach the Extension Pipe and Y-Pipe Assemblies using the supplied 2.50" clamps and engaging the hanger into the rubber insulators. (Leave all clamp and fasteners loose for final adjustment of the complete system.)

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Step 3. Complete the installation by attaching the Muffler Assemblies to the Y-Pipe using the supplied 2.50" clamps. Engage the hangers into OE rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps and fasteners, from front to rear, using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.