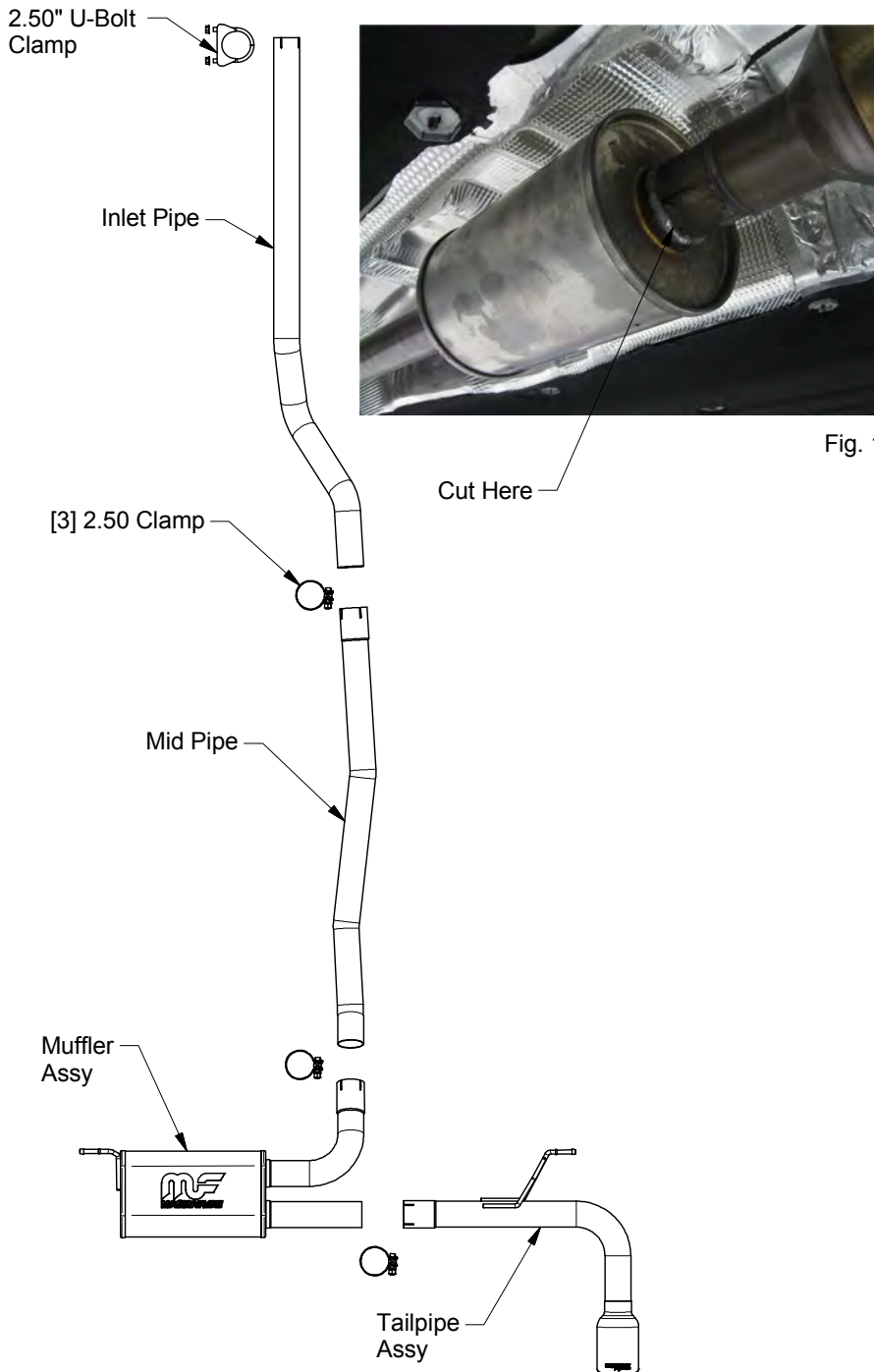


## 2013-2014 Ford Fusion 1.6L Turbo



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** Carefully read all instructions before installation) Begin removal of your OEM exhaust system by cutting the existing exhaust at the weld point just in front of the OEM resonator. Fig.1 (The OEM resonator is removed in this application). Remove all welded hangers from the rubber insulators (retain OEM rubber insulators) and remove the exhaust.

**Step 2:** Begin installation by loosely attaching the Inlet pipe to the cut OEM pipe with the supplied U-Bolt clamp (leave all clamps loose until all parts are installed) and the Mid Pipe with a supplied 2.50" band clamp. Next install the Muffler Assembly by fitting the welded hanger into the OEM rubber insulator and attaching to the Mid Pipe with a band clamp. Finish by installing the Tailpipe assembly in the same fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**