



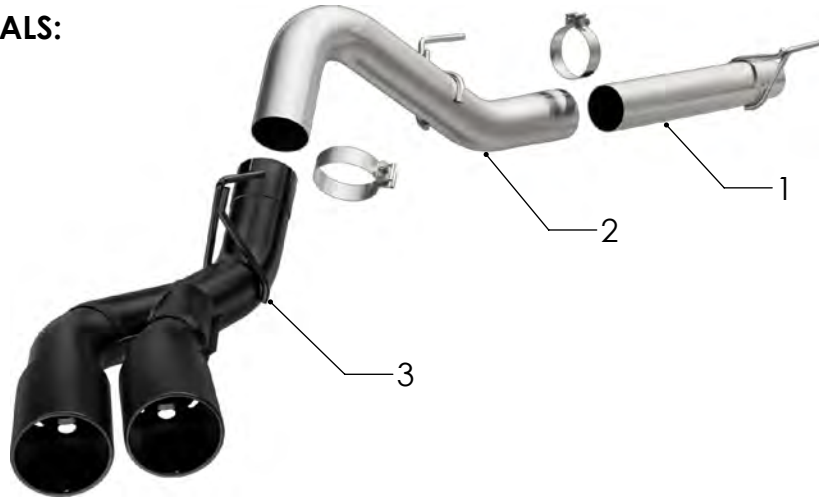
# INSTALLATION INSTRUCTIONS



2018 F-150 DIESEL 3.0L

PART NO. 19423

## BILL OF MATERIALS:



- 1. INLET PIPE ASSY.
- 2. OVER AXLE PIPE .
- 3. TAIL PIPE ASSY.

## SHOP SUPPLIES:

### HARDWARE KIT:

- 1. [2] 4.00" Clamp.



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

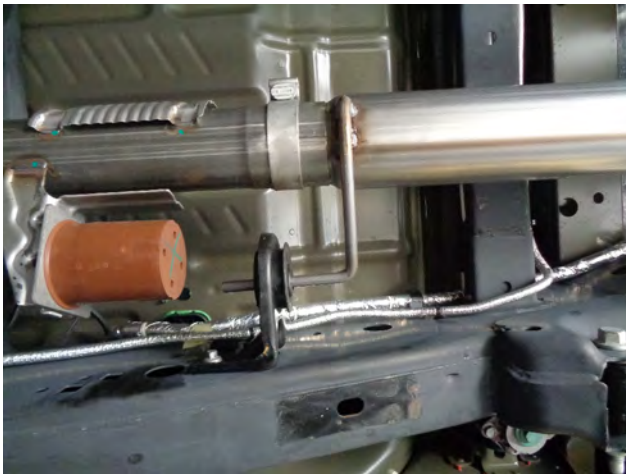
**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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## INSTALLATION INSTRUCTIONS



**Step 1.** Working front to rear loosen or remove all OEM band clamps and disengage all welded hangers from the rubber insulators. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system. Slide the OEM system off towards the front of the vehicle.



**Step 2.** Install Inlet Pipe Assembly. Loosely fasten it to the DPF outlet using supplied clamp.



**Step 3.** As you assemble the Extension Pipes loosely locate the Hanger Clamp Assemblies as needed then install the over axle pipe.



**Step 4.** Install the Tail Pipe Assembly in the same way. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.