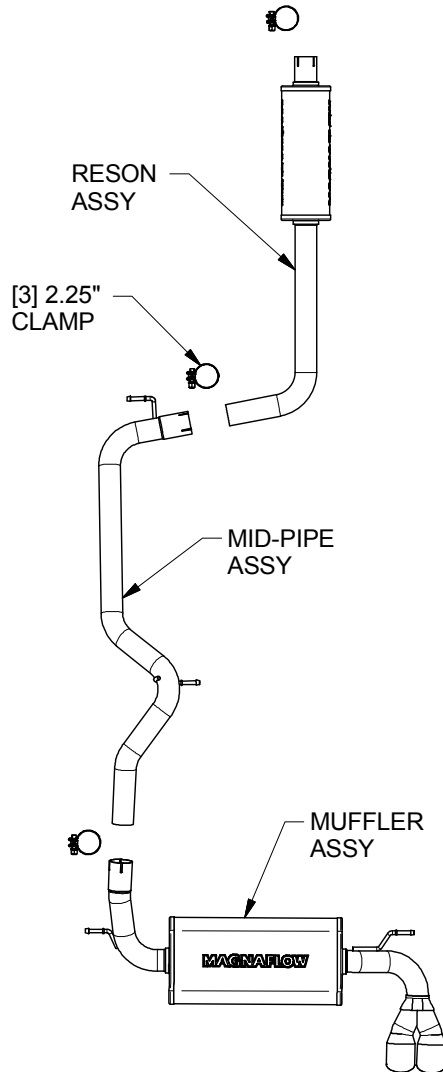


2012 Ford Focus 2.0L



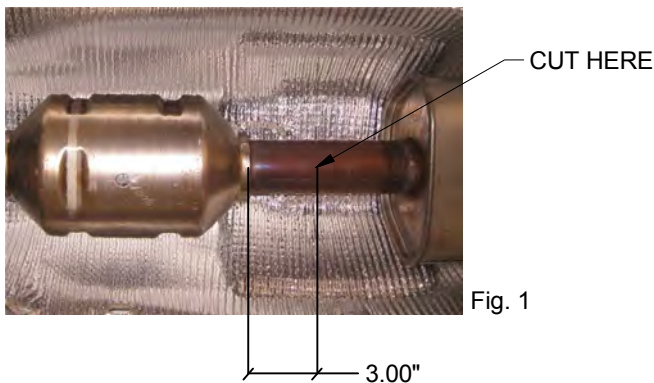
Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To extract the OEM exhaust system you need to remove the cross member and cut the exhaust in two locations, 3.00" from the rear of the Catalytic Converter (See Fig.1) and also where it goes over the rear axle. At this point you can detach the OEM rubber isolators and remove the exhaust system. Do not damage the OEM rubber isolators as they will be re-used to mount the new system.

Step 2: Begin installation of the new system by mounting the Resonator Assembly onto the cut pipe exiting the Catalytic Converter using the provided 2.25" clamp, and by fitting the welded hangers into the OEM rubber insulators. Leave all clamps loose for final adjustment of the complete system. Install the new Mid-Pipe by fastening it to the Resonator Assembly using a supplied 2.25" clamp and by fitting the welded hangers into the OEM rubber isolators. Install the Muffler Assembly in the same fashion.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.



**** Magnaflow Performance Exhaust recommends professional installation on all their products**