

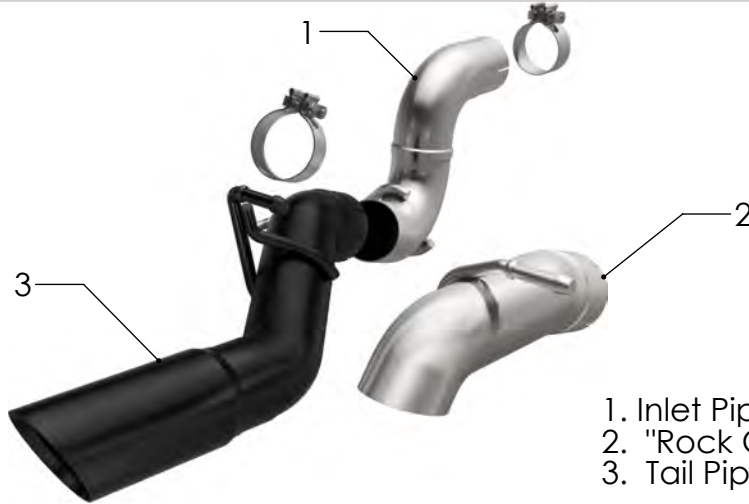


# INSTALLATION INSTRUCTIONS



2020 JEEP WRANGLER 3.0L ECODIESEL | PART NO. 19505

## BILL OF MATERIALS:



- 1. Inlet Pipe Assembly
- 2. "Rock Crawler" Tail Pipe
- 3. Tail Pipe Assembly Black



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [1] 2.75" Clamp
- 2. [1] 3.00" Clamp

## MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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## **X** INSTALLATION INSTRUCTIONS



Step 1. Remove the OEM system by first loosening the clamp attaching the stock inlet pipe to the DPF. Next, Disengage all welded hangers from the rubber insulators. The exhaust system can now be removed. Retain all fasteners and insulators as they will be needed to mount your new MAGNAFLOW system.



Step 2. Install your new system by first loosely attaching the Inlet Assembly to the DPF with the supplied 2.75" clamp. Engage the welded hanger to the rubber insulator. Keep all clamps loose to allow for final adjustment.



**ROCK CRAWLER OPTION**



**BLACK TAIL PIPE OPTION**

Step 3. Your MAGNAFLOW system comes with a choice of a Black Tail Pipe or a "Rock Crawler" Tail Pipe. Both attach in the same way. Attach the Tail Pipe inlet to the Inlet pipe using the supplied 3.00" clamp. Engage the welded hanger to the rubber insulator.

## INSTALLATION INSTRUCTIONS



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.