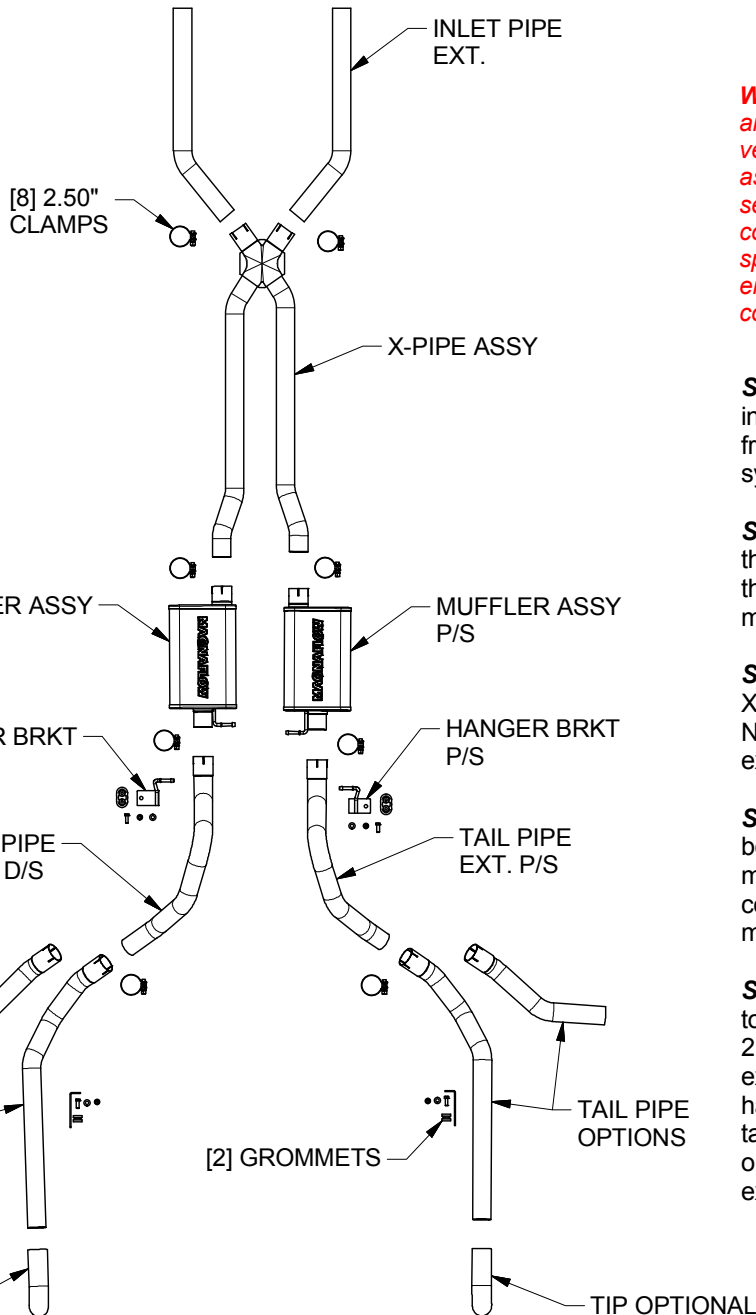


### '65 - '68 Chevrolet Impala V8



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Remove the existing exhaust system from the exhaust manifolds / headers. Some systems may need to be cut for removal.

**Step 2:** Bolt hanger brackets to rear frame using the supplied hardware (shown in Figure.1). Install the supplied rubber insulators and hang the mufflers in place.

**Step 3:** While the mufflers are hanging, install the X-pipe assembly using the supplied 2.50" clamp. Next position and install the front inlet pipe extensions with the 2.50" clamp.

**Step 4:** The inlet pipe extensions can be cut on both ends to accommodate different header and manifold spreads. From these pipes, header connectors flanges can be welded or custom manifold down pipes can be attached.

**Step 5:** Install the over top axle tail pipe extensions to the muffler assembly outlet pipe with supplied 2.50" clamp. Next install your choice of tailpipe exits with the supplied grommets/fasteners and hanger bracket which will need to be welded to the tail pipes exits by the customer. You also have the option to install tips on the end of your tailpipe exits, which will need to be welded on as well.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**

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Figure. 1



**Step 7:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 8:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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