



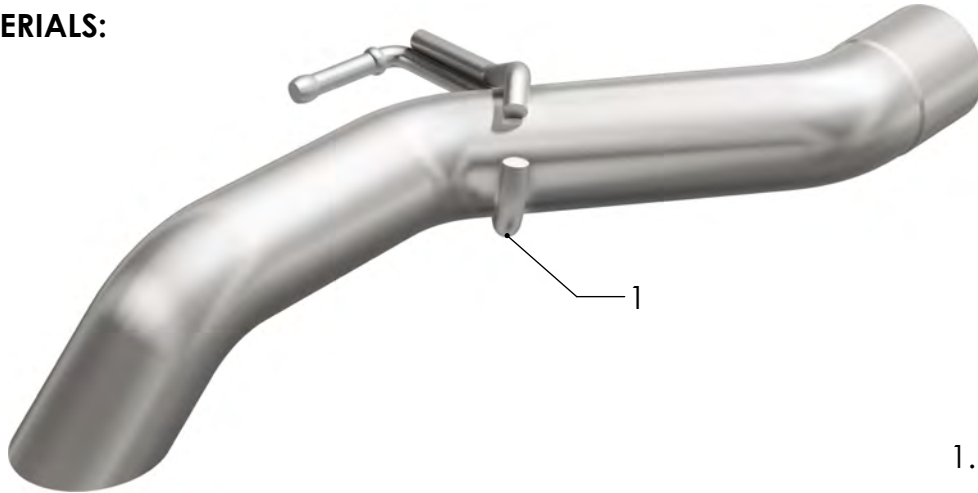
# INSTALLATION INSTRUCTIONS



System D-Fit W/O Muffler

PART NO. 19586

## BILL OF MATERIALS:



1. Tailpipe Assy.

## SHOP SUPPLIES:

## HARDWARE KIT:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## MINIMUM REQUIRED TOOLS:



15 mm



Hanger Tool (Or Pry Bar)

## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

## INSTALLATION INSTRUCTIONS



Step 1. Remove the OEM system by first loosening the factory TORCA clamp on the overaxle pipe. Next disconnect the rubber hangers and set the muffler to the side.



Step 2. Slide the MagnaFlow tailpipe into the factory overaxle pipe, and then slide the hanger into the rubber isolator.

Step 3. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.