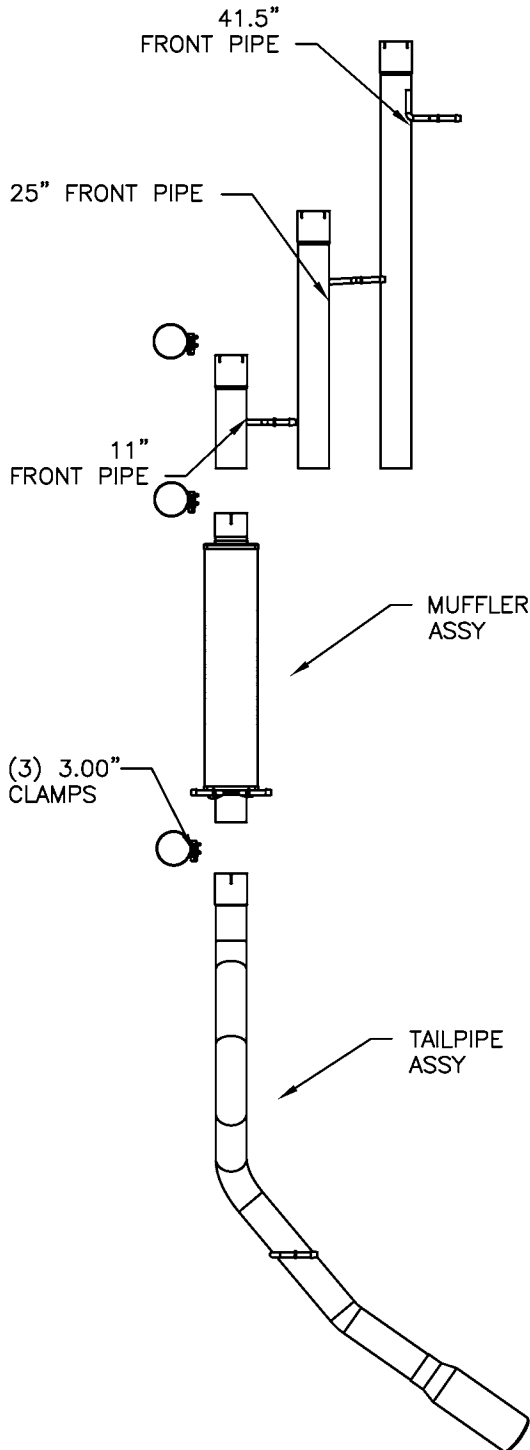


### 1999-2004 FORD F-250 - V10 6.8L, CC/SB, CC/LB, EC/SB



**Warning:** When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To aid in removal of the OEM exhaust system, you may need to cut the tailpipe about 1" from the back of the muffler. Unbolt the clamp fastening the front muffler extension to the catalytic converter. Disengage the welded hangers from the OEM rubber insulators and remove the muffler from the vehicle. You can now disengage the tailpipe hangers and remove the tailpipe towards the front of the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system.

**Step 2:** Fasten the new front extension pipe to the catalytic converter using a supplied clamp. Be sure the alignment peg is engaged with the peg on the catalytic converter, or the system will not fit. Crew Cab Long Bed trucks will use the 41.5" pipe, Crew Cab Short Bed trucks will use the 25" pipe and Extra Cab Short Bed trucks use the 11" pipe. Leave all fasteners loose for final adjustment of the system. Fasten the muffler to the front extension pipe using a supplied clamp and fit the welded hangers into the OEM rubber insulators. Fasten the tailpipe to the muffler using a supplied clamp and fit the welded hangers into the OEM rubber insulators.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. MAGNAFLOW recommends 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire. Brake-lines, fuel-lines, spare tires and other areas require more clearance (2-3").

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft. lbs.). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.