



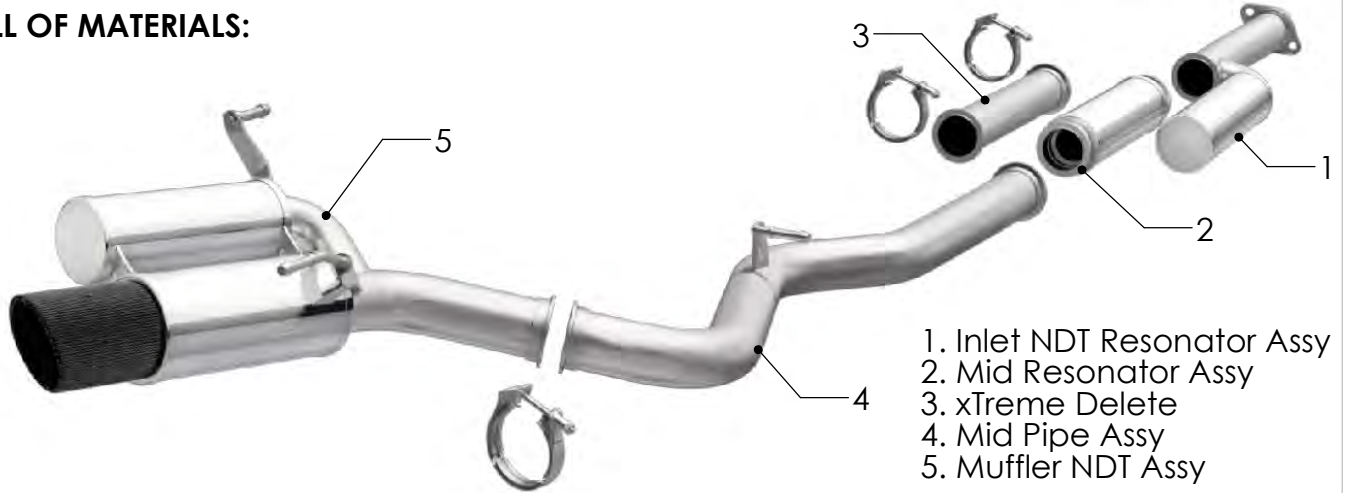
INSTALLATION INSTRUCTIONS



Subaru xMOD

PART NO. 19547

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [3] 3.00" Clamp

SHOP SUPPLIES:

MINIMUM REQUIRED TOOLS:



12,14,15 mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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Step 1. Begin removal of the OE exhaust system by unfastening the 2 bolt flange at the catalytic converter.



Step 2. Next, remove both muffer assemblies by unfastening them from the OE Y-Pipe and extract the welded hangers from the rubber (Retain all mounting hardware and rubber insulators as they will be used to install your new MagnaFlow system.)



Step 3. Finish dis-assembly by removing the remaining hanger from the rubber insulator and removing the Y-Pipe.



Step 4. Begin assembly of the new MagnaFlow system by attaching the Inlet NDT Resonator Assembly to the catalytic convert outlet using the OE fasteners. Next you will need to determine the tone you want for your vehicle, install the 14x4" Mid Resonator or the xTREME Delete using the supplied 3.00" Clamp. (leave all clamps and fasteners loose until final positioning of the complete system.)

INSTALLATION INSTRUCTIONS



Step 5. Complete the installation by mounting the Muffler NDT Assembly to the Mid Pipe using the supplied clamp and inserting the hangers into the rubber insulators.



Step 6. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

IMPORTANT



Need assistance?

Scan code using your mobile device to visit our help center for instant answers to common questions

Warranty & Returns

For inquiries about warranty and returns, or to start a return, contact MagnaFlow directly:



+1 800 959 9226



moreinfo@magnaflow.com



magnaflow.com/pages/contact-us



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