



# INSTALLATION INSTRUCTIONS



SUBARU WRX 2.4L

PART NO. 19609

## BILL OF MATERIALS:



- 1. TAILPIPE ASSEMBLY D/S
- 2. TAILPIPE ASSEMBLY P/S

## SHOP SUPPLIES:

### HARDWARE KIT:

- 1. [2] Gasket



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



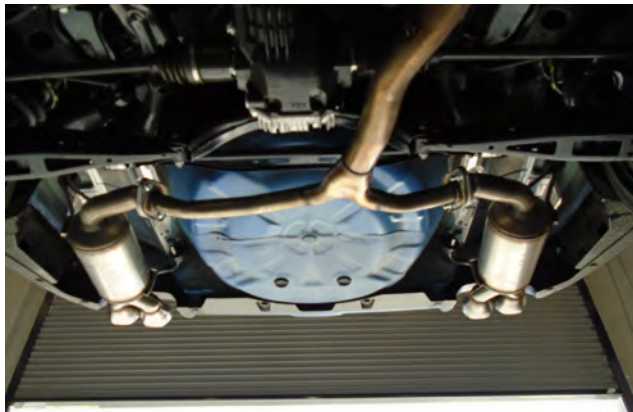
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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**Step 1.** Remove both muffer assemblies by unbolting them from OEM Y-Pipe assembly. Remove all welded hangers from the rubber insulators. Retain all mounting hardware as it will be needed to install your new MAGNAFLOW system.



**Step 2.** Next loosely install both Tail Pipes by bolting the inlet flanges to the Y-Pipe Assembly using the OEM hardware and supplied gaskets. Insert all welded hangers into the OEM rubber insulators.



**Step 3.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specification on page one of these instructions. Inspect all fasteners after 25-50 miles of operation. Re-tighten if necessary.