



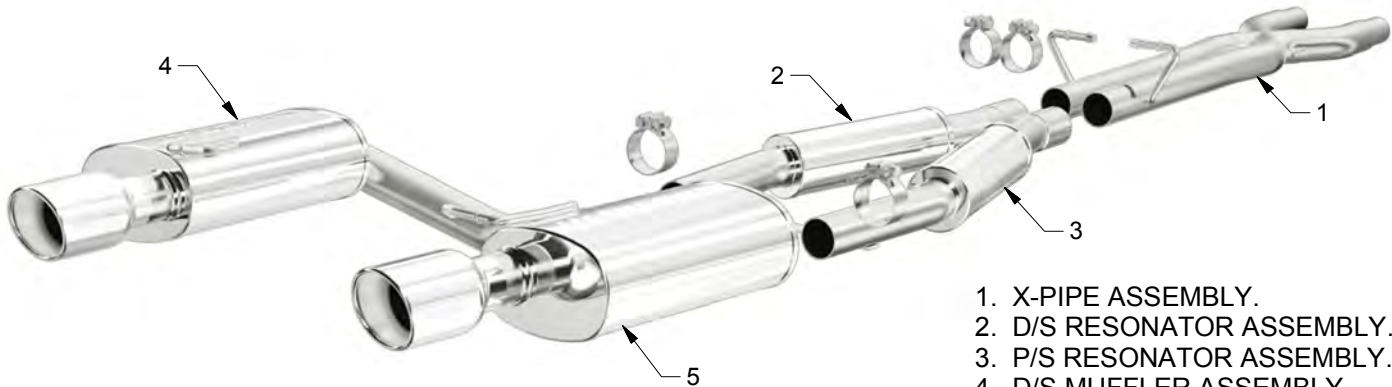
# INSTALLATION INSTRUCTIONS



2005 - 2007 Audi A4 Quattro 3.2L

PART NO. 15326

## BILL OF MATERIALS:



1. X-PIPE ASSEMBLY.
2. D/S RESONATOR ASSEMBLY.
3. P/S RESONATOR ASSEMBLY.
4. D/S MUFFLER ASSEMBLY.
5. P/S MUFFLER ASSEMBLY.



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## SHOP SUPPLIES:

## HARDWARE KIT:

1. [4] 2.50" Clamp
2. [2] 3/8" Bolt
3. [2] 3/8" Nut
4. [1] Hanger Bracket

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## X INSTALLATION INSTRUCTIONS



**Step 1.** Begin removal of the OEM system by loosening the two clamps attaching the inlet pipes to the catalytic converters. Working front to rear remove all mounting hardware and detach the welded hangers from the rubber insulators. Do not damage or discard the rubber insulators or fasteners, as they will be reused to mount your new MAGNAFLOW system.



**Step 2.** Begin installation of your new exhaust system by inserting the inlet pipes of the X-Pipe Assembly into the two clamps at the catalytic converters locate the two welded hangers in the rubber insulators (leave all clamps loose for final adjustment of the complete system).



**Step 3.** Next Install the two Resonator and Muffler Assemblies in a similar fashion using the supplied 2.50" clamps and by fitting the welded hangers into the rubber insulators. Attach the supplied cross brace using the included hardware.



**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

