



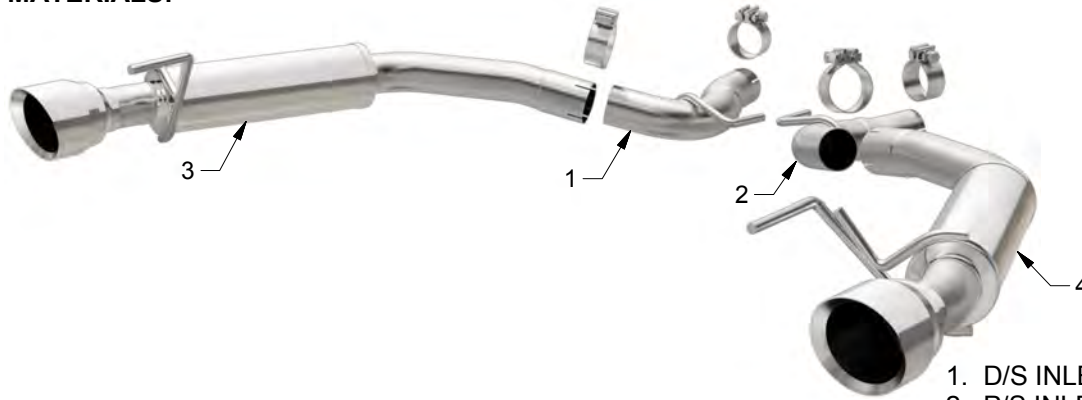
# INSTALLATION INSTRUCTIONS



2015 FORD MUSTANG 2.3L COMPETITION SERIES

PART NO. 19179

## BILL OF MATERIALS:



- 1. D/S INLET PIPE ASSY
- 2. P/S INLET PIPE ASSY
- 3. D/S MUFFLER ASSY
- 4. P/S MUFFLER ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## SHOP SUPPLIES:

## HARDWARE KIT:

- 1. [2] 2.25" Clamp
- 2. [2] 2.50" Clamp

## MINIMUM REQUIRED TOOLS:



15mm  
13mm



Hanger Tool  
(Or Pry Bar)



Sawzall or similar cutting tool

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## INSTALLATION INSTRUCTIONS



**Step 1.** (NOTICE: This exhaust system fits on both convertible and coupe Mustangs. To install the system on a convertible you must first remove all underbody bracing.) Begin removing the OEM exhaust system by cutting both pipes going into the muffler assemblies. Cut both sides approx. 5.0" forward of the hanger end as shown in accompanying photos. The cut points line up with the rear of the differential. Next working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators and clamps as they will be used to install the new system.



**Step 2.** Begin installation of the new system by attaching both Inlet Pipe Assemblies to the pipes you have just cut. Loosely secure using the supplied 2.25" clamps. Engage the welded hangers to the rubber insulators. Leave all clamps loose until final adjustment.



**Step 3.** Next attach both Muffler Assemblies to the Inlet Pipe Assemblies using the supplied 2.50" clamps and fitting the hangers into the rubber insulators.



**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.