

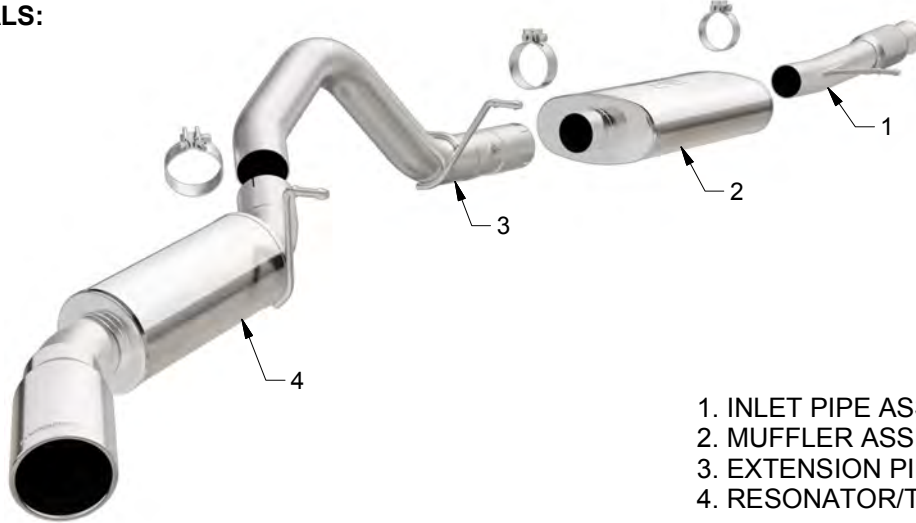


INSTALLATION INSTRUCTIONS



2015 GMC YUKON XL V8 6.2L | PART NO. 19040

BILL OF MATERIALS:



1. INLET PIPE ASSEMBLY
2. MUFFLER ASSEMBLY
3. EXTENSION PIPE ASSEMBLY
4. RESONATOR/TAILOPIPE ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[3] 3.50" Clamp

MINIMUM REQUIRED TOOLS:



13mm
15mm



Hanger Tool
(Or Pry Bar)



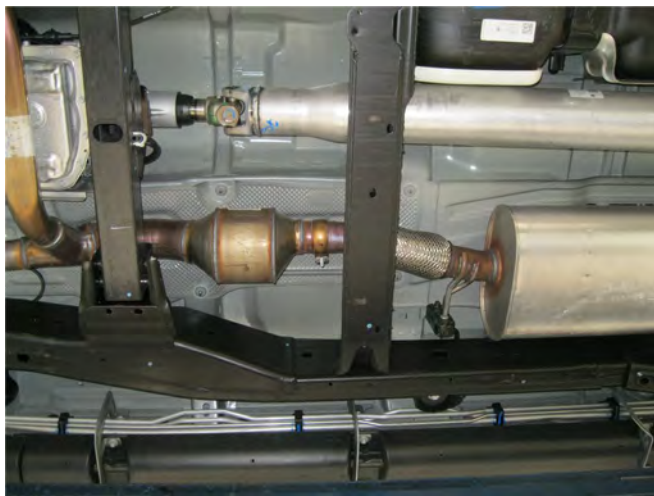
Sawzall or other cutting device.

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.



Step 1. To remove the OEM exhaust system, you will first need to cut the pipe behind the muffler before it goes over the axle. You can then disengage the welded hangers from the rubber insulators and remove the tailpipe. Unfasten the muffler inlet from the catalytic converter at the clamp junction. Do not damage or discard the OEM fasteners or rubber insulators, as they will be reused to mount the new system. Disengage the muffler hangers and remove it from the vehicle.



Step 2. Begin installation of the new system by attaching Inlet Pipe Assembly at the ball flare using the OEM clamp and fitting the hanger into the rubber insulator. Next attach the muffler to the inlet pipe using a supplied 3.50" clamp. Leave all clamps loose for final adjustment of the complete system.



Step 3. Complete the initial installation by attaching the Extension Pipe Assembly (containing the exhaust valve) to the Muffler and the Resonator/Tailpipe Assembly the Extension Pipe using the supplied 3.50" clamps.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.