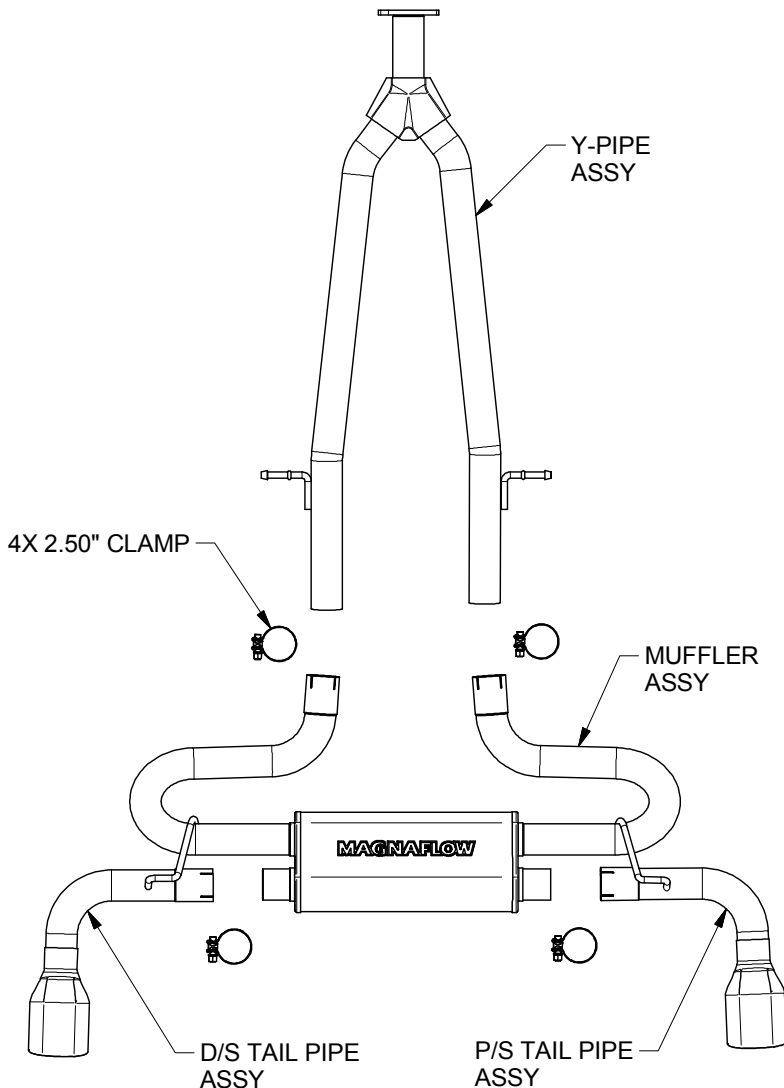


### 2002-2008 Lexus SC430 4.3L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** Remove the OEM exhaust system by unbolting the flange at the catalytic converter junction. Carefully remove the hangers from the rubber isolators. Be sure to retain all mounting hardware as it will be need to install your new MAGNAFLOW performance exhaust system.

**Step 2:** Begin the installation process by first loosely attaching the Y-Assembly pipe to the catalytic converter using the OEM fasteners and inserting the hangers into the rubber isolators. Slip the inlets of the Muffler Assembly over the outlets end of the Y-Pipe Assembly and loosely secure using the supplied 2.50" clamps and fit hangers. Next, slip the two Tailpipe Assemblies over the outlets of the Muffler Assembly and secure loosely using the supplied 2.50" clamps.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**