

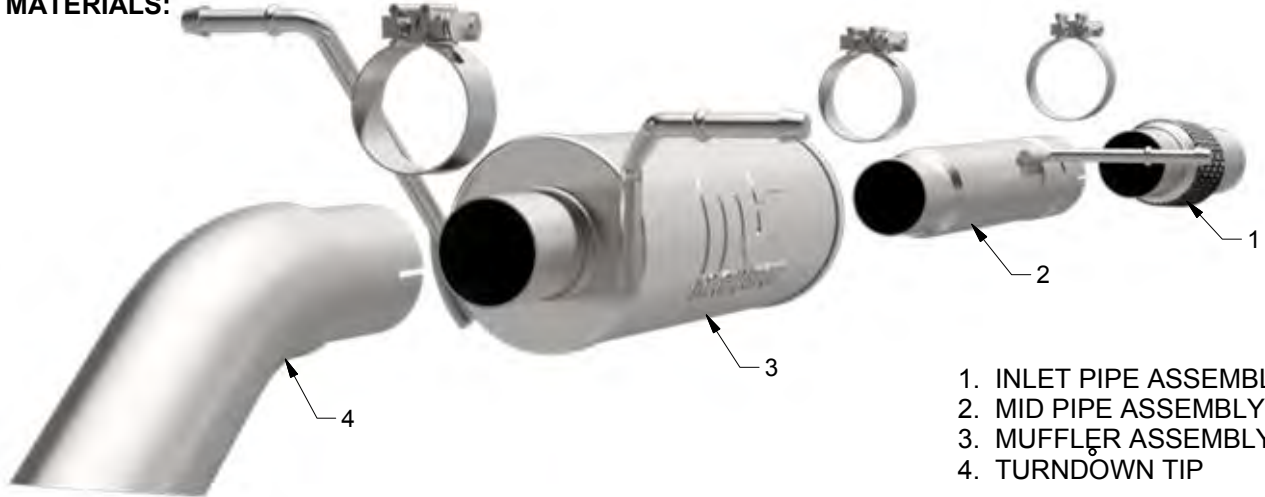


# INSTALLATION INSTRUCTIONS



'14-'15 CHEVY SILVERADO 1500/GMC SIERRA 1500 4.3L/5.3L | PART NO. 17148

## BILL OF MATERIALS:



1. INLET PIPE ASSEMBLY
2. MID PIPE ASSEMBLY
3. MUFFLER ASSEMBLY
4. TURNDOWN TIP



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

1. [1] 3.00" Clamps
2. [2] 2.50" Clamps

## MINIMUM REQUIRED TOOLS:



Pry Bar



15mm Socket



Sawzall or other cutting device

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

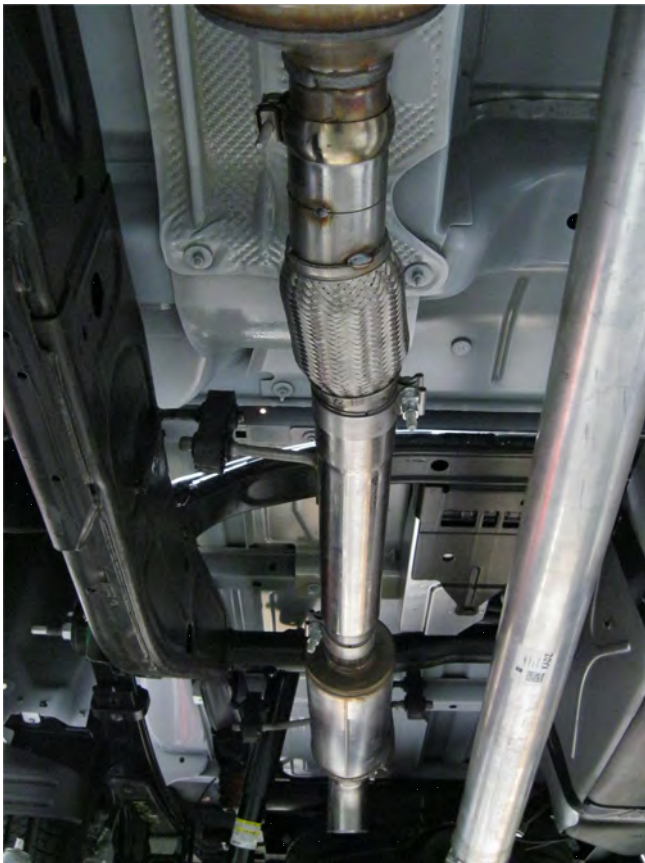
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## INSTALLATION INSTRUCTIONS

### OEM UNDERBODY REMOVAL



**Step 1.** To Remove the OEM system, you will need to cut the exhaust pipe behind the muffler before it goes over the axle. Next disengage the welded hangers from the rubber insulators and remove the tail pipe. Unclamp the muffler inlet from the catalytic converter at the clamp junction. Do not damage or discard the OEM fasteners or rubber isolators, as they will be reused to mount your new MAGNAFLOW system.



**Step 2.** Install the new Inlet Pipe Assembly at the ball flare using the OEM fastener. Install the Mid Pipe Assembly by slipping the inlet over the outlet of the Inlet Pipe Assembly. Then loosely secure using the supplied 3.00" clamp.



**Step 3.** Install the Muffler Assembly and tail pipe following the same procedure using the supplied 2.50" clamps and by fitting the welded hangers into the OEM rubber isolators. Leave all clamps and fasteners loose for final adjustment of the complete system.

**Step 4.** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame and bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat related body damage or fire.)