



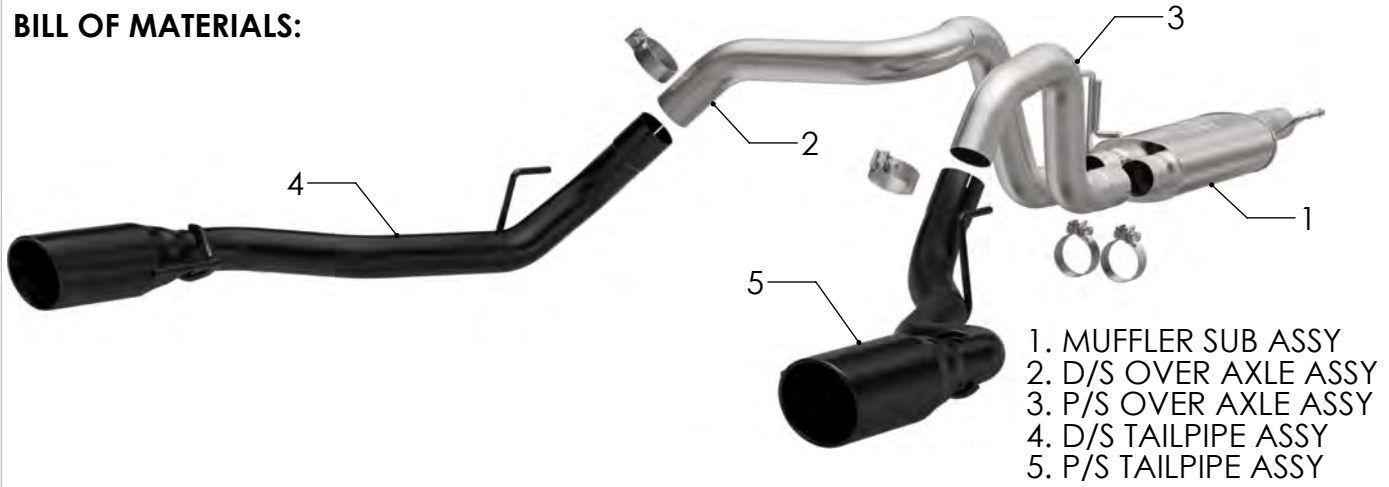
# INSTALLATION INSTRUCTIONS



FORD F-150 TREMOR 3.5L

PART NO. 19584

## BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [4] 3.00" Clamp

## MINIMUM REQUIRED TOOLS:



15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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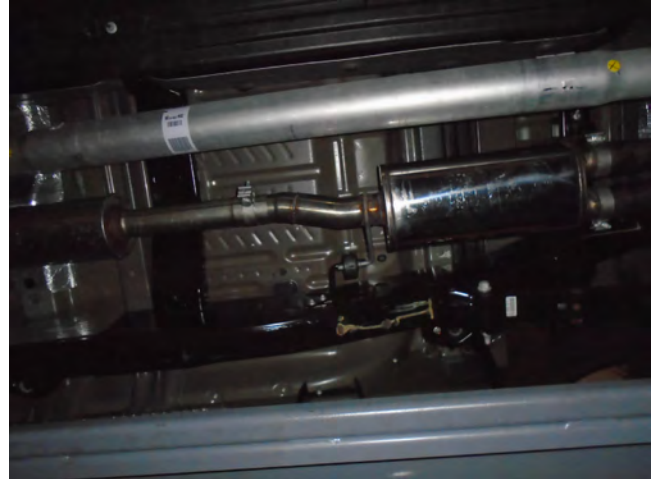
## INSTALLATION INSTRUCTIONS



**Step 1.** Begin removal of the OEM exhaust system by loosening the band clamps attaching the tail pipe assemblies to the over axle pipes. Disengage all welded hangers from the rubber insulators and remove both tail pipes. Retain all mounting hardware as it will be used to install your new system.



**Step 2.** Remove the OE inlet muffler assembly by loosening the band clamp on the inlet pipe. Remove the inlet muffler assembly. You are now ready to install your new MAGNAFLOW exhaust system.

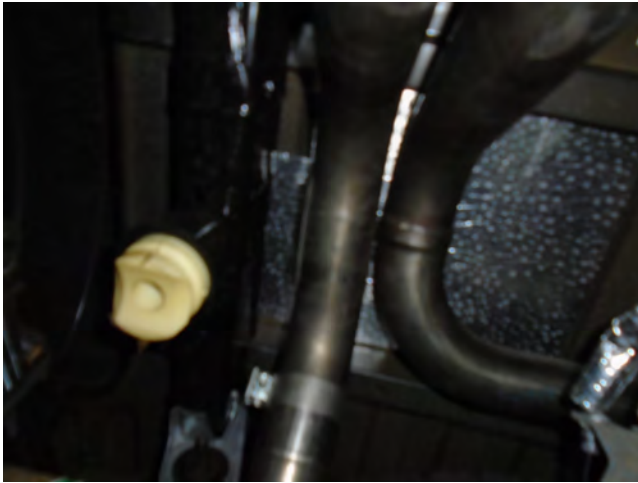


**Step 3.** Begin the installation by loosely attaching the Muffler Assembly to the outlet using the OE clamp and fitting the hanger into the rubber insulator.



**Step 4.** Next attach the Over Axle Pipes using the supplied 3.00" clamps.

## INSTALLATION INSTRUCTIONS



**Step 5.** Complete the installation by attaching both Tailpipe Assemblies to the Over Axle Pipes using the supplied 3.00" clamps and fitting the hangers into the rubber insulators.



**Step 6.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.