



# INSTALLATION INSTRUCTIONS



2015 HONDA ACCORD V6 3.5L COUPE | PART NO. 19181

## BILL OF MATERIALS:



- 1. RESONATOR ASSEMBLY
- 2. Y-PIPE ASSEMBLY
- 3. D/S MUFFLER ASSEMBLY
- 4. P/S MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1.[3] 2.25" Clamp

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

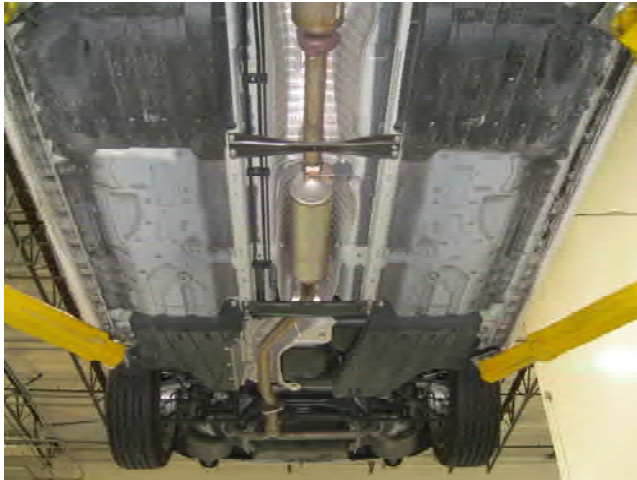
## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



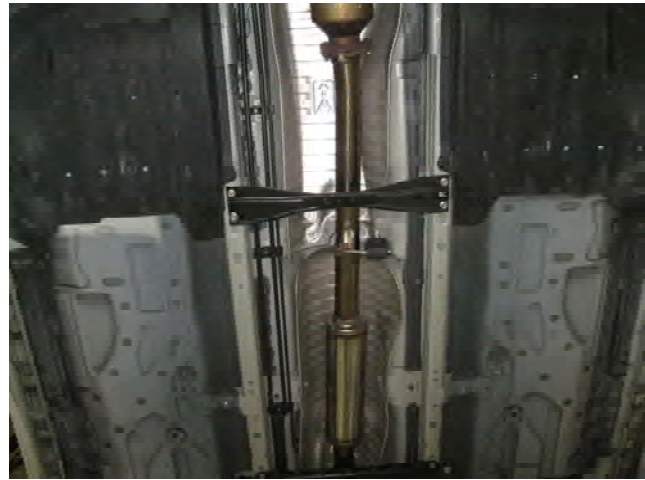
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

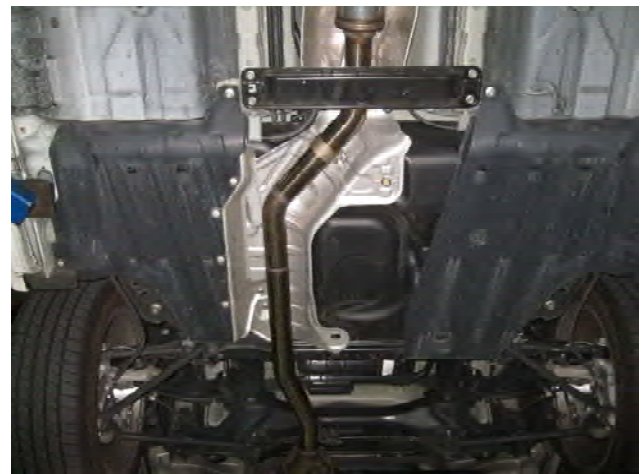
## INSTALLATION INSTRUCTIONS



**Step 1.** To ease removal of the OEM exhaust system unbolt the cross braces located on the underside the vehicle and remove. Begin by unfastening the OEM exhaust system at the flange located at the rear of the vehicle in front of the mufflers, extract the hangers from the rubber insulators and remove the muffler assembly. Do not discard or damage the OEM fasteners or rubber insulators as they will be used to install the new system. Next unfasten the front flange located behind the catalytic converter and remove the resonator assembly.



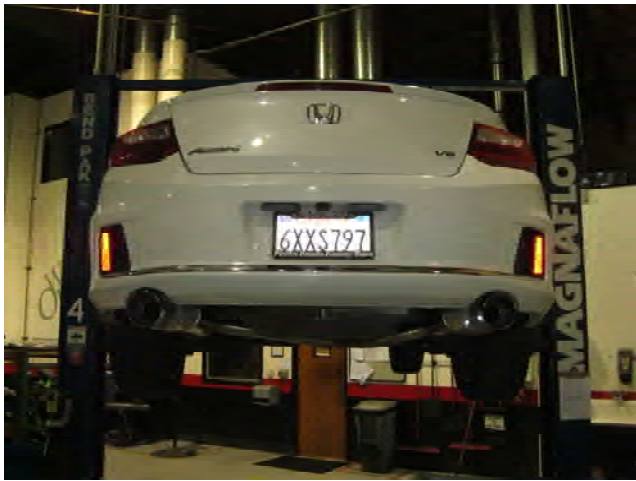
**Step 2.** Begin installation of your new MAGNAFLOW system by attaching the Resonator Assembly to the catalytic converter outlet using the OEM fasteners and insulator. Keep all fasteners and clamps loose until final adjustment.



**Step 3.** Next use the supplied 2.25" clamp to attach the Y-Pipe Assembly to the Resonator Assembly and insert the hanger to rubber insulator.



**Step 4.** Next use the supplied 2.25" clamps to attach the Muffler Assemblies to the Y-Pipe Assembly and insert the hangers into rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.