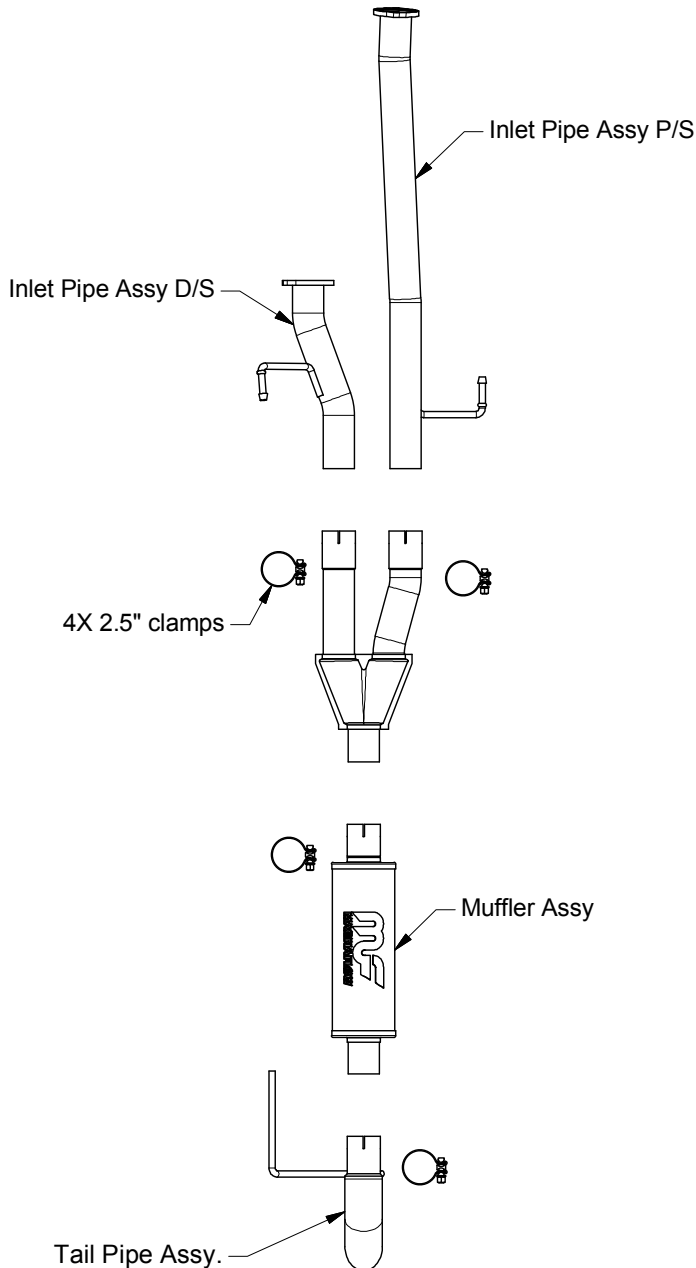


## 2009 - 2010 Toyota Tundra 5.7L EC/CC



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation). Begin removal of your OEM exhaust system by first unbolting the two flanges attaching it to the catalytic converters. Working front to rear remove the OEM system. Disengage the welded hangers from the rubber isolators. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW exhaust system.

**Step 2:** Install your new system by using the OEM hardware to loosely attaching both inlet pipe assemblies to the catalytic converters. Next, slip the inlet pipes of the Y-Pipe assembly over the outlets of the two inlet pipe assemblies, secure with the supplied clamps. Install the muffler assembly and the tail pipe assembly in the same fashion. Be sure to locate all hangers into the rubber isolators.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**