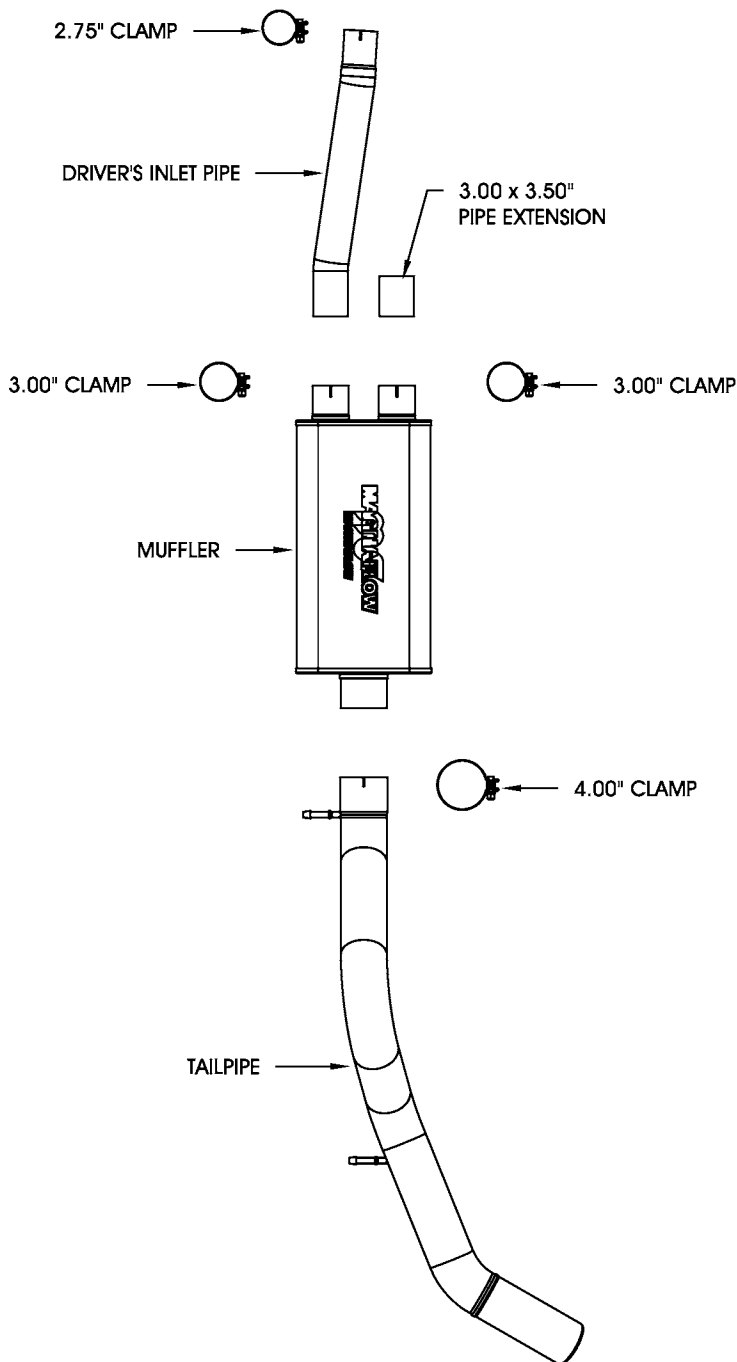


2000-2006 GM SUBURBAN / YUKON XL - V8 6.0L



NOTE: Professionally welded installation of this Magnaflow Performance exhaust system is required.

Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, you will need to cut the passenger-side exhaust pipe about 1" in front of the muffler. The driver-side exhaust pipe can be unbolted at the band clamp about 1" behind the crossmember. Once this is done, the OEM exhaust system can be removed in one piece from the vehicle by disengaging the welded hangers from the OEM rubber insulators. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system.

Step 2: Weld the 3.00" x 3.50" pipe extension to the passenger-side exhaust pipe where it was cut. The new drive-side pipe is installed by fastening it to the catalytic converter extension using the supplied 2.75" clamp. Leave all fasteners loose for final adjustment of the complete system. Install the muffler by fastening it to the inlet pipes using the supplied 3.00" clamps. Install the tailpipe by fitting the welded hangers into the OEM rubber insulators and by fastening it to the muffler using the supplied 4.00" clamp.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied U-bolt clamps should be tightened to approximately 30-35ft-lbs. The supplied band clamps must be VERY tight, approximately 40ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500