



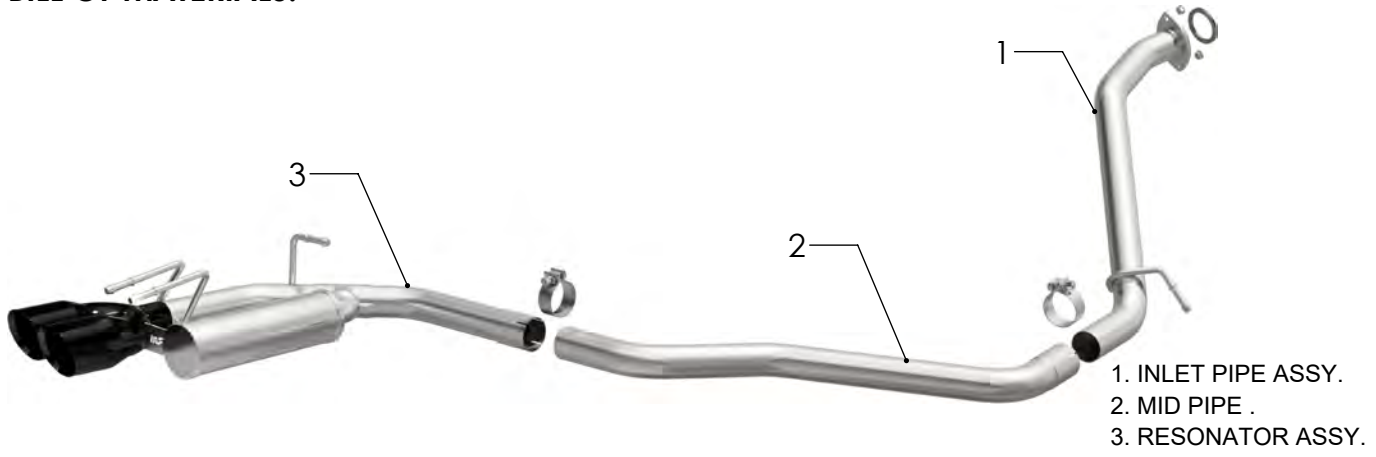
INSTALLATION INSTRUCTIONS



2025 TOYOTA CAMRY XSE 2.5L

PART NO. 19698

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[2] 3.00" Clamp.
- 2.[2] M10 Nuts.
- 3.[1] Gasket

MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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INSTALLATION INSTRUCTIONS



Step 1. Working front to rear loosen or remove all fasteners and clamps and disengage all welded hangers from the rubber insulators. Do not damage or discard the rubber insulators as they will be needed to install your new MAGNAFLOW system. Slide the OEM system off towards the front of the vehicle.



Step 2. Install Inlet Pipe Assembly. Loosely fasten it to the OE flange using the supplied fasteners and fit the hanger into the rubber insulator.



Step 3. Slide the Midpipe onto the inlet pipe and loosely secure using the supplied clamp.



Step 4. Attach the Resonator Sub Assembly to the Midpipe using the supplied clamp and fit the hangers into the rubber insulators. Evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.