



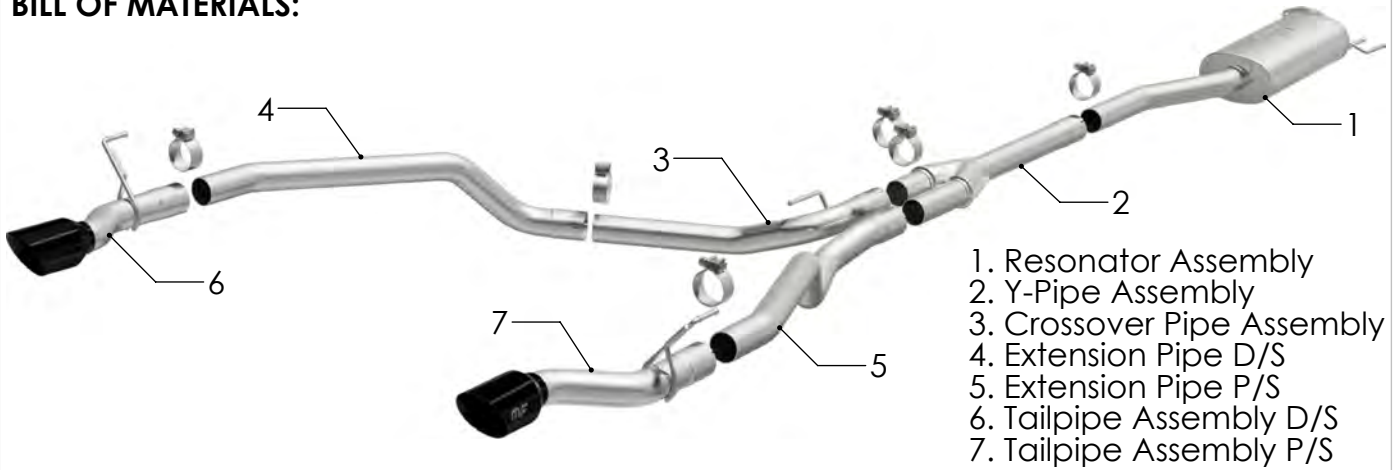
# INSTALLATION INSTRUCTIONS



HONDA RIDGELINE 3.5L

PART NO. 19633

## BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

1. [6] 2.50' Clamp

## MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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## INSTALLATION INSTRUCTIONS



**Step 1:** To remove the OEM system first unbolt the inlet pipe at the catalytic converter flange junction. Working front to rear disengage all welded hangers from the rubber insulators. The OEM exhaust system may now be removed. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system



**Step 2:** Begin installing your new system by loosely bolting the inlet flange of the Muffler Assembly to the catalytic converter outlet using the OEM hardware. engage both hangers to the rubber insulator.



**Step 3:** Next loosely fasten the Y-Pipe Assembly inlet to the outlet of the Muffler Assembly using the supplied clamp.



**Step 4:** Install the Crossover Pipe Assembly in a similar fashion using the supplied clamp and engaging the welded hanger to the rubber insulator.

## INSTALLATION INSTRUCTIONS



**Step 5:** Finish by installing the Extension and Tailpipe Assemblies using the supplied clamps and by fitting the hangers into the rubber insulators.



**Step 6:** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.