

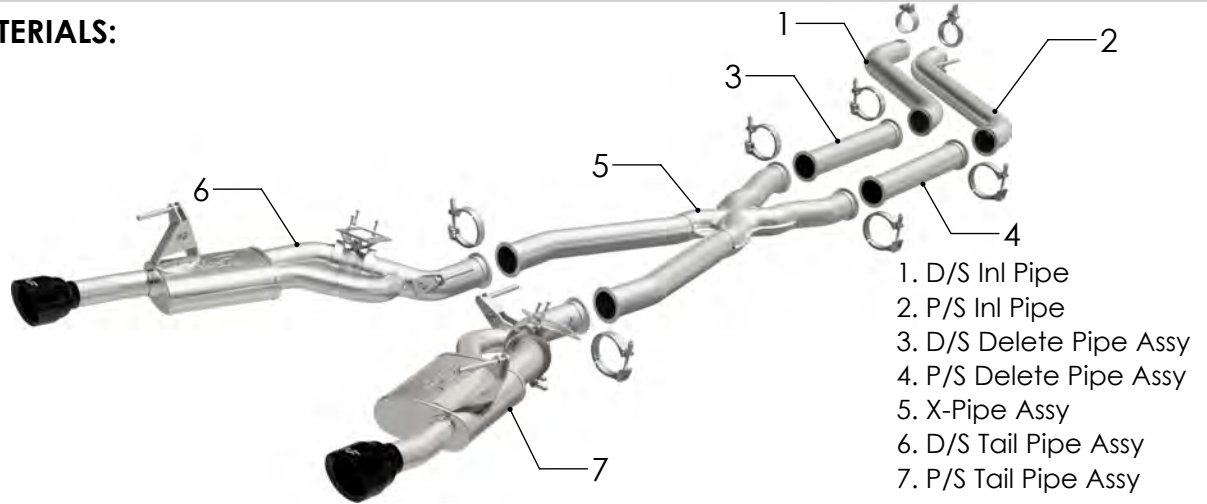


# INSTALLATION INSTRUCTIONS



DODGE CHARGER 3.0L SPEQ | PART NO. 19699

## BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1.[6] 3.00" V- Band Clamp
- 2.[1] 3.00" Ball Flare Clamp
- 3.[1] 2.75" Torca Clamp
- 4.[6] M5-.8 x 20mm Bolt
- 5.[6] M5-.8 Nut
- 6.[6] M5 Split Lock Washer

## MINIMUM REQUIRED TOOLS:



11mm, 13mm, 15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

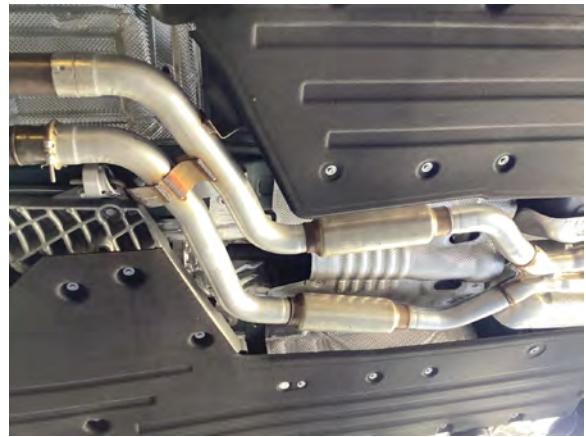
**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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## INSTALLATION INSTRUCTIONS



**Step 1.** To remove the OEM exhaust system first unplug the electrical connector at the exhaust valves.



**Step 2.** Begin by loosening the clamps at the exhaust inlet. Remove all five welded hangers from the rubber insulators and remove the exhaust. Do not damage the fasteners or rubber insulators as they will be used to install the new MagnaFlow system.

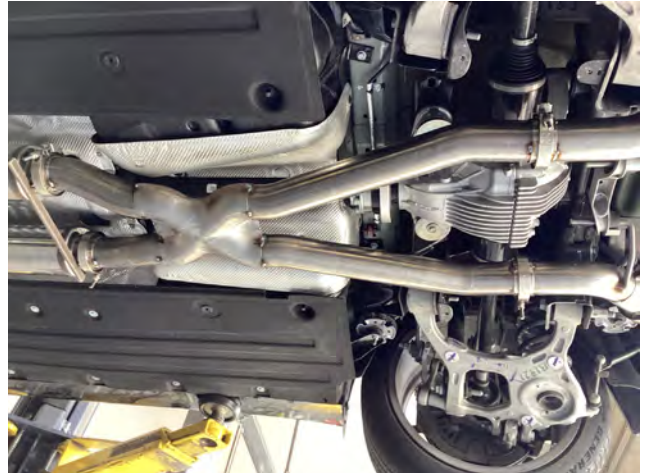


**Step 3.** Once the exhaust is off of the vehicle remove the valve motors from the muffer assembly and transfer it over to the new MagnaFlow exhaust valve assembly using the factory hardware.



**Step 4.**

Begin installation of the MagnaFlow system by attaching the Inlet Pipe Assemblies using the supplied clamps. 2.75" Torca for Passenger Side and 3.00" Ball Flare Clamp for Driver Side



**Step 5.**

Next Install the Muffler Delete Pipes on to the back of the Inlet Pipe Assemblies using the supplied 3.00" V-Band clamp

**Step 6.**

Next Install the X-Pipe Assembly to the Delete Pipes using the supplied 3.00" V-Band Clamps.

## INSTALLATION INSTRUCTIONS



**Step 7.** Next install the Driver and Passenger side Muffler Assemblies to the X-Pipe Assembly using the supplied 3.00" V-Band clamps then slip the hangers into the rubber isolators.



**Step 8.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps and fasteners, from front to rear, using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.