



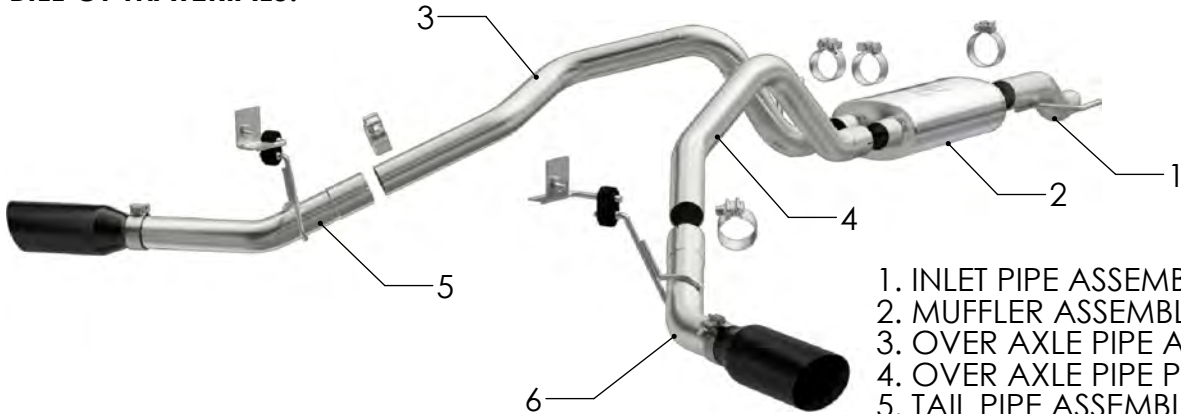
# INSTALLATION INSTRUCTIONS



System Street Cat-Back Black Ford

PART NO. 19507

## BILL OF MATERIALS:



- 1. INLET PIPE ASSEMBLY
- 2. MUFFLER ASSEMBLY
- 3. OVER AXLE PIPE ASSEMBLY D/S
- 4. OVER AXLE PIPE P/S
- 5. TAIL PIPE ASSEMBLY D/S
- 6. TAIL PIPE ASSEMBLY P/S



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



### SHOP SUPPLIES:

SPRAY LUBRICANT  
To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

### HARDWARE KIT:

- 1.[4] 2.50" Clamp
- 2.[1] 3.00" Clamp
- 3.[2] 8mm Panel Nut
- 4.[2] 8mm Bolt
- 5.[2] Rubber Insulator
- 6.[1] Hanger Bracket Assy D/S
- 7.[1] Hanger Bracket Assy P/S

### MINIMUM REQUIRED TOOLS:



10, 13, 15 mm



Hanger Tool  
(Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 1901 Corporate Centre Dr - Oceanside, CA 92056 | 1(800)990-0905

Technical Support: 1(800) 959-9226 | Email: [moreinfo@magnaflow.com](mailto:moreinfo@magnaflow.com)

## INSTALLATION INSTRUCTIONS



**Step 1.** The new exhaust system requires that you remove the spare tire from the vehicle. To remove the OEM exhaust system, loosen the clamp attaching the system inlet pipe to the resonator outlet pipe. Disengage all welded hangers from the OEM rubber insulators. Do not discard the OEM clamp or damage the rubber insulators as they will be needed to mount your new MAGNAFLOW system.



**Step 2.** Install the new system by attaching the Inlet Pipe Assembly to the resonator outlet pipe using the existing clamp. Locate the welded hanger to the rubber insulator. Leave all clamps and fasteners loose for final adjustment of the complete system once installed.



**Step 3.** Install the Muffler Assembly to the Inlet Pipe Assembly using the supplied 3.00" clamp.



**Step 4.** Install both the Over Axle Pipes using the supplied 2.50" clamps. Locate the welded hanger to the OEM rubber insulator.

## INSTALLATION INSTRUCTIONS



**Step 5.** To allow for the installation of a dual outlet system on a single outlet vehicle you will have to mount the supplied Hanger Brackets to existing holes in the factory frame rails using the supplied fasteners (8mm bolt and panel nut) as shown in the photos. Once completed you can now slide the Tailpipe assemblies onto the Over Axle pipes and fasten with the supplied 2.50" clamps and mount the hangers to the installed hanger brackets using the supplied rubber insulators.



**Step 6.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.