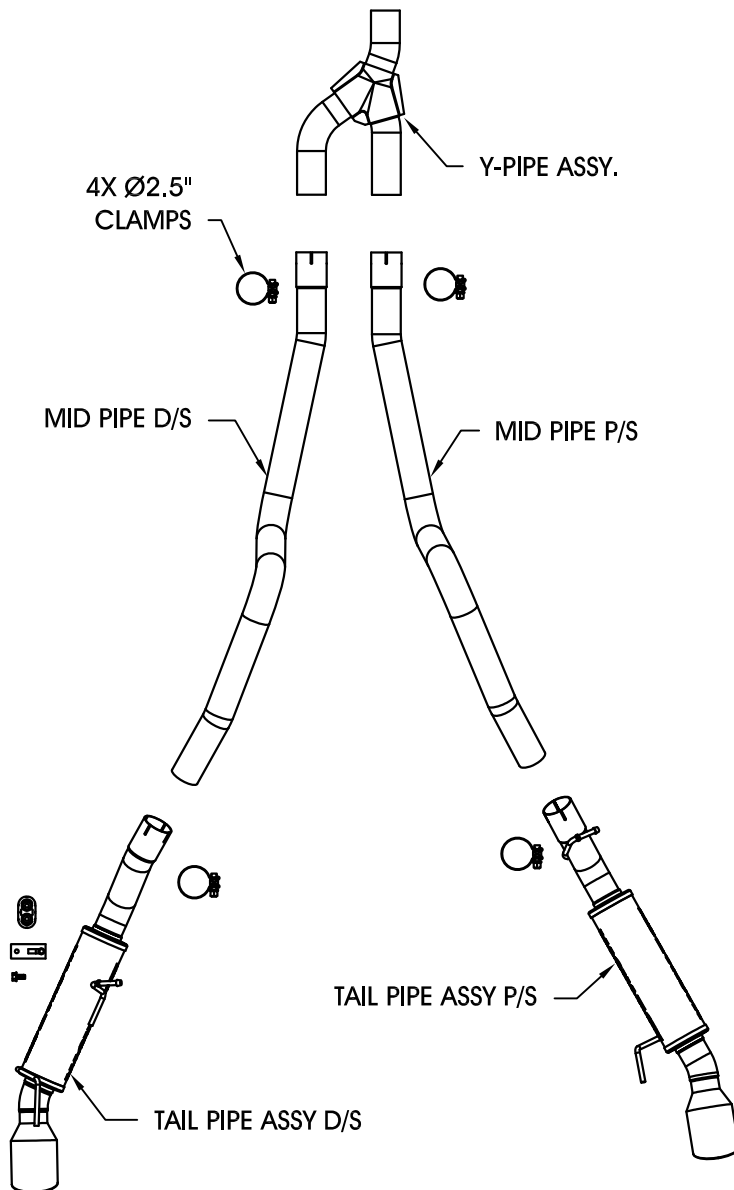


2010 FORD Mustang V6 4.0L, Dual Rear Exit.



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents.

Step 2: To remove the OEM exhaust system locate and remove the clamp rear of the stock mid Y-Pipe. Working front to rear loosen clamps and remove hangers from rubber insulators. Retain all mounting hardware as it will be needed for installation of your new MAGNAFLOW performance system.

Step 3: **Carefully cut out the profile of the paper cutout template from the hardware kit. Tape the template to the rear bumper of your vehicle using the four edges for orientation as shown in Fig # 1. Mark the profile and cut out the tip cutout. Remove rough edges.

Step 4: Install the OEM rear muffler bracket on the hanger of the new passenger-side muffler assembly, and install the OEM front muffler bracket on the driver-side muffler assembly. Fasten the Y-pipe assembly to the catalytic converter re-using the OEM clamp. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the new over-axle pipes using the supplied 2.50" clamps. Install the muffler assemblies using the supplied clamps, and by bolting the mount brackets to the frame using the OEM fasteners. See fig # 3 for more detail on mounting the passenger side muffler..

Step 5: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Technical support: 1-800-959-9226 ext. 4500

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

